

Date: Thursday, 5/3/2007 11:39:37 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : U-CHANNEL EXTRUSION
Job Number : 32209	
Estimate Number : 12836	
P.O. Number : N/A	Part Number : D35551
This Issue : 5/3/2007 S.O. No. : N/A	Drawing Number : D3555 UNDER REVIEW CB
Prsht Rev. : NC	Project Number : N/A 07.05.04
First Issue : N/A	Drawing Revision : U/R
Previous Run : N/A	Material : N/A
Written By : <u>                    </u>	Due Date : 5/28/2007
Checked & Approved By : <u>                    </u>	Qty: 50 Um: Each
Comment : Est: A 07.04.17 New issue EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 3765Purchase Part Number: 4255B 825-350 CBSupplier: Avial Spacnaur

Certificate of conformity is required

07.05.09

C 20705/14 (50 FT)

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

Ensure material release note is attached

PC 7/5/16 (50)

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

C 205.17 80

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:                     

C 20705/23 (50)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

C 20705/24

Job Completion



C 20705.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: 12 Date: 06/05/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

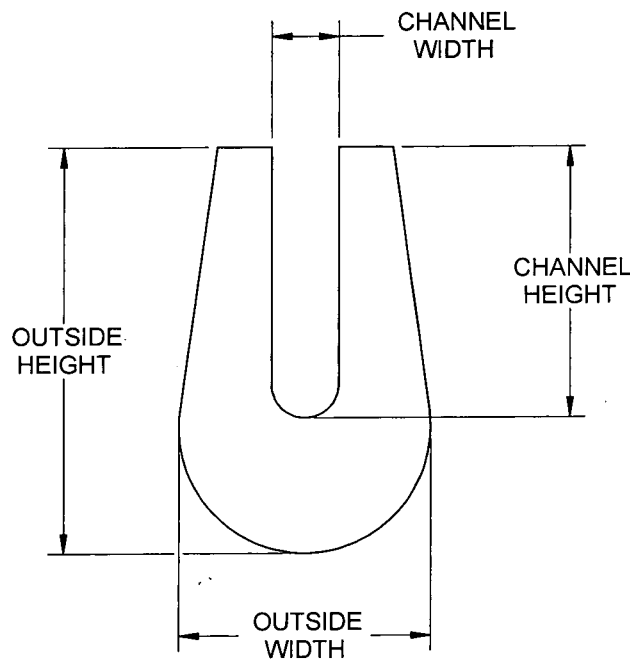
NOTE: Date & initial all entries

PRELIMINARY ISSUE

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED	DRAWING NO. D3555	REV. A SHEET 1 OF 1
DATE 07.01.10		TITLE U-CHANNEL EXTRUSION	SCALE NTS
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	

## SPECIFICATION CONTROL DRAWING

**UNDER REVIEW**  
07.05.04 CB  
dwg not released



CB 07.05.09

Spaenaur  
825-350  
Neoprene

DART P/N	MATERIAL	COLOUR	OUTSIDE HEIGHT	OUTSIDE WIDTH	CHANNEL HEIGHT	CHANNEL WIDTH	POSSIBLE SUPPLIER
D3555-1	VINYL	BLACK	0.38	0.23	0.25	0.06	AVIAL, P/N T1255B
D3555-3	VINYL	WHITE	0.38	0.23	0.25	0.06	AVIAL, P/N T1255W
							RETURN TO ENGINEERING

**NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 32209

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HASKINS INDUSTRIAL INC.  
5-52 ANTARES DRIVE

\*\* PACKING SLIP \*\*

Order # 1222099.00

Order Date 05/14/07

NEPEAN, ONTARIO K2E 7Z1  
TEL (613) 723-8800 FAX (613) 723-8806

Page 1 of 1

Sold To: DART AEROSPACE LTD.  
1270 ABERDEEN STREET

Ship To: DART AEROSPACE LTD.  
1270 ABERDEEN STREET

\* Reprint

HAWKESBURY, ON  
K6A 1K7

HAWKESBURY, ON  
K6A 1K7

Cust Phone #		Warehouse	F.O.B.		Taken By	
(613) 632-5200		OTTAWA	DEST		Sylvie ext222	
Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	3765	05/15/07	1222099.00	PL	DICOM	NET 30
Ln#	Bin #	Order UM	Ship	B/O Product Description		

1 \* 3 EA 3 1X1

SO 103-889 3/4" 2FL CARB ENDMILL

2 \* 2 EA 2 1X1

SO 125-303 3/8X1/8 45DEG DOVETAIL

4 \* 50 C 50 1X100  
\*\*\*50-FOOT ROLL

SP 825-350 NEOPRENE STRIP

5 \* 1 EA 1 1X1

KEO E05SCLPL18 KWH BAR 1152723

6 030135 4 EA 4 PTD-097601

COMB DRILL/CTSK 76HA #1 1/8

7 030135 4 EA 4 PTD-097602

COMB DRILL/CTSK 76HA #2 3/16

8 030135 4 EA 4 PTD-097603

COMB DRILL/CTSK 76HA #3 1/4

9 030135 4 EA 4 PTD-097604

COMB DRILL/CTSK 76HA #4 5/16

10 CAB705 3 EA 1 2 SGS-34625

SER 47S 1/2 REG ALUM CUTTER S-CARB

11 050225 5 EA 5 PTD-030208

R15GT JOBBER DRILL H TIN

12 050225 5 EA 5 PTD-030209

R15GT JOBBER DRILL I TIN

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
  2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
  3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED  
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL  PACK

DATE 05/15/07

Printed on 2007-05-15 at 11:04